



## Instruction Leaflet for PRATLEY SP003 - Marine Filler & Repair Kit

### POLICY STATEMENT

"The performance of our products must exceed all others on the World Market"

*K.G.H. Pringle*

### MIXING INSTRUCTIONS

#### MIXING:

**Use a 1:1 Resin:Hardener mix ratio.**

1. Measure **equal quantities** by squeezing out, side by side, two beads of equal length; one from each tube.
2. Replace the colour coded caps on the **correct** tubes.
3. Mix thoroughly until colour is quite uniform.

NOTE: Hardening and curing can be accelerated by heating to not more than 150°C. Heating will however reduce viscosity before curing.

#### APPLICATION:

1. Using a suitable tool (putty knife, trowel, etc.) spread and work onto surface. Remove excess and clean surrounding surface with a damp cloth. Smooth by stroking lightly with tool or wet finger when partially set.

#### CAUTION:

Although this product contains the mildest ingredients, hands should be washed after use. A barrier cream should be applied to hyper-sensitive skins or when using frequently.

### GENERAL

#### IN THE EVENT OF THE CONTENTS BEING TOO

#### STIFF TO WORK EASILY, WARM THE TUBES

1. Remove dirt, grease, rust and paint from the application surfaces by wire brushing, scraping or sanding. Oil or grease should be removed using a non-oily solvent. The rougher the cleaned surfaces the better.
2. In cold weather slight warming of the tubes will make mixing and application easier.

3. The two components must be mixed in equal proportions. **Do not mix more than can be used in 15 to 20 minutes.**
4. Do not mix the caps of the tubes. Reseal tubes properly after use.

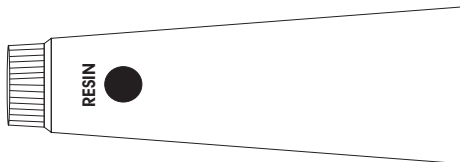
#### CURING TIMES (at 23°C)

- Gel time: 4 hours (in thin sections.)
- 60% Strength: 16 hours.
- Full cure: 24 hours (up to 48 hours in very cold weather.)

#### SOME SUGGESTED USES:

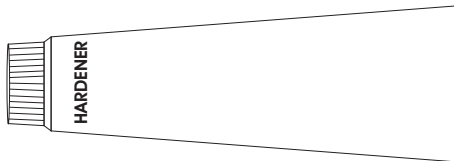
1. Repair pitted aluminium boat hulls.
2. Repair pitted steel boat hulls.
3. Repair damaged car and caravan parts.
4. Repair cracks in toilets, basins and baths.
5. Repair floortiles and flooring.
6. Seal gutters, pipes and roofs.

- ① **NB! Measure equal quantities from each TUBE.**



**RESIN (BLUE DOT)**

- ② **Replace caps on the correct tubes!**



**HARDENER**

#### Pratley (Pty) Ltd.

14 Jackson Street • Factoria 1739  
Gauteng • South Africa.

Tel: +27 11 955-2190/8

Fax: +27 11 955-3918

[www.pratleyadhesives.com](http://www.pratleyadhesives.com)

### VERMENGINGSAAWYSINGS

#### VERMENGING:

**Gebruik 'n 1:1 Hars:Verharder meng verhouding.**

1. Meet **dieselfde hoeveelheid** om twee kraletjies van presies dieselfde lengte uit te druk, kant tot kant; een van elke buisie.
2. Plaas die kleurgekodeerde proppe op die **regte** buise terug.
3. Meng deeglik todat eweredige kleur verkry word.

LET WEL: Verharding en binding kan bespoedig word deur dit nie meer as 150°C te verhit nie. Alhoewel die verhitting sal die viskositeit verminder voordat dit set.

#### AANWENDING:

1. Gebruik 'n geskikte instrument (stopmes, troffel, ens.) Versprei en smeer in die oppervlak in. Verwyder oortollige en maak met 'n klam lap rond om skoon. Sodra dit deels hard is, stryk liggies met 'n instrument of nat vinger.

#### WAARSKUWING:

Hoewel hierdie produk die sagste bestanddele bevat, behoort hande deeglik na gebruik daarvan gewas te word. Gebruik 'n beskermingsroom vir uiters sensitiewe velle of indien daar dikwels met die produk gewerk word.

#### ALGEMEEN

**INDIEN INHOUD TE STYF IS VIR MAKLIKE HANTERING, VERHIT BUISE IN WARM WATER..**

1. Verwyder vullis, vetterigheid, roes en verf van aanwendingsvlakke met 'n draadborsel of skuurpapier of deur dit af te krap. Olie- of vetterigheid behoort met 'n nie-olierige oplosmiddel afgevee te word. Hoe growwer die skoongemaakte vlakke, des te beter.
2. Verhitting van die buise in koue weer sal die aanmaak en aanwending vergemaklik.

3. Die twee bestanddele moet in gelyke verhoudings gemeng word. **Moet nooit meer as wat binne 15 tot 20 minute gebruik kan word, aanmaak nie.**
4. Sorg dat die proppe nie deurmekaar raak nie. Verseël buise deeglik na gebruik.

#### SETTYD (teen 23°C)

- Jeltyd: 4 ure (in dun gedeeltes.)
- 60% Sterkte: 16 ure.
- Volle settyd: 24 ure (tot 48 ure in baie koue weer.)

#### VOORGESTELDE GEBRUIKE:

1. Herstel van aluminium boot rompe wat gestippel is.
2. Herstel van staal boot rompe wat gestippel is.
3. Herstel van motor en karavaan onderdele wat beskadig is.
4. Herstel van krake in toilette, wasbakke en baddens.
5. Herstel van vloerteëls en vloere.
6. Om geute, pype en dakke te seël.

**Pratley (Edms) Bpk.**

14 Jackson Straat • Factoria 1739  
Gauteng • Suid-Afrika.

Tel: +27 11 955-2190/8

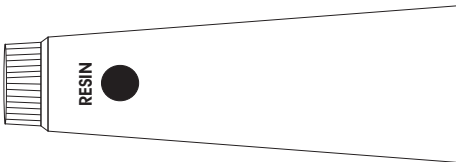
Faks: +27 11 955-3918

[www.pratleyadhesives.com](http://www.pratleyadhesives.com)

9351

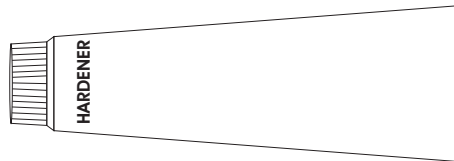
21 June 2024

- ① **Let Wel! Meet gelyke hoeveelhede van elke BUIS.**



**HARS (BLOU KOL)**

- ② **Plaas die proppe op die korrekte buise terug!**



**VERHARDER**